



 **International Conference on**
SCREW MACHINES 2018
18th - 19th September **DORTMUND, GERMANY**

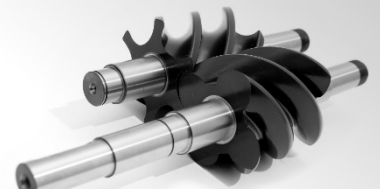
The International Conference on Screw Machines 2018 features presentations of research and technical papers on all kind of screw machines. This conference will cover:

- » Design
- » Manufacturing
- » Simulation
- » Operation
- » Energy efficiency
- » Novel applications

Learn about the latest developments and connect with scientists, manufacturers, service providers, and users from the screw machine community.

For registration, further information on the event, and past conference papers please visit:

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CONFERENCE VENUE

TU Dortmund University
Seminar Building I
Friedrich-Wöhler-Weg 6
44227 Dortmund, Germany

GENERAL CHAIR

Andreas Brümmner
TU Dortmund University
Chair of Fluidics
icsm2018@ft.mb.tu-dortmund.de

TUESDAY 18th September

09:00 CONFERENCE REGISTRATION

OPENING SESSION
Room H.001

10:00 **Welcome address**
G. Sadowski, prorector research; M. Stommel, dean of the Faculty of Mechanical Engineering; A. Brümmer, general conference chair
TU Dortmund University, DE

10:30 **Advances in modelling of screw machines**
A. Kovacevic, Professor in Engineering Design and Compressor Technology
City, University of London, GB

11:15 **Potential European ecodesign regulations for compressors – history, status and outlook**
H.-U. Fleige, head of research & development
Aerzener Maschinenfabrik GmbH, DE

12:00 LUNCH BREAK

MULTIPHASE FLOW I Room 1.001	DESIGN & MANUFACTURING I Room 2.008
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13:30 Numerical analysis of oil injection effects in a single screw expander <u>S. Randi</u> ¹ , <u>A. Suman</u> ¹ , <u>N. Casari</u> ¹ , <u>M. Pinelli</u> ¹ , <u>D. Ziviani</u> ² ¹ University of Ferrara, IT ² Purdue University, US	13:30 The workflow of rotor machine development: design phases, steps and tools of the development process <u>H. Österman</u> , <u>A. Edrisi</u> , <u>I. Lashgari</u> Svenska Rotor Maskiner (SRM), SE
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13:55 Multiphase-flow simulation of a rotating rectangular profile within a cylinder in terms of hydraulic loss mechanisms <u>H. Vasuthevan</u> , <u>A. Brümmer</u> TU Dortmund University, DE	13:55 An analysis of manufacturing factors' influences on the actual screw compressor rotors' profile clearances <u>T. Mustafin</u> ¹ , <u>R. Yakupov</u> ¹ , <u>M. Khamidullin</u> ¹ , <u>I. Khisameev</u> ¹ , <u>V. Alyayev</u> ¹ , <u>E. Ibragimov</u> ² ¹ Kazan National Reserch Technological University, RU ² V.B. Shneppe NIIturbokompressor, HMS GROUP, RU
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14:20 Mathematical modeling of working processes of variable frequency screw compressor with differentiated oil supply into the working chamber <u>V. L. Yusha</u> , <u>G. I. Chernov</u> , <u>M. A. Fedorova</u> Omsk State Technical University, RU	14:20 An innovative rotor milling method for flexible multi-functional machines <u>A. Bergström</u> Svenska Rotor Maskiner (SRM), SE
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14:45 Effects of surface condensation in an idealised steam-driven screw expander <u>M. Grieb</u> , <u>A. Brümmer</u> TU Dortmund University, DE	
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15:10 COFFEE BREAK

MULTIPHASE FLOW II Room 1.001	DESIGN & MANUFACTURING II Room 2.008
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15:45 Impact of different clearance heights on the operation of a water-flooded twin-screw expander – experimental investigations based on indicator diagrams <u>A. Nikolov</u> , <u>A. Brümmer</u> TU Dortmund University, DE	15:45 Novel approach to single-screw compressors and expanders design <u>D. Ziviani</u> ¹ , <u>P. J. Goeghegan</u> ² , <u>E. A. Groll</u> ¹ ¹ Purdue University, US ² Oak Ridge National Laboratory, US
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16:10 Effect of oil-injection on twin screw compressor performance <u>N. Basha</u> , <u>A. Kovacevic</u> , <u>N. Stosic</u> , <u>I. Smith</u> City, University of London, GB	16:10 The influence of profile geometric parameters on characteristics of rotor-gearing compressor <u>A. Kotlov</u> ¹ , <u>I. Maksimenko</u> ¹ , <u>Y. Kuznetsov</u> ² ¹ Peter the Great St.Petersburg Polytechnic University, RU ² JSC Compressor, RU
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16:35 Thermal expansion in liquid-injected screw compressors <u>U. Dämgen</u> ¹ , <u>P. Hadamitzky</u> ² , <u>J. Dohmann</u> ³ ¹ Boge Kompressoren, DE ² TU Braunschweig, DE ³ Ostwestfalen-Lippe-University-of-Applied-Sciences, DE	16:35 Mini screw: the development of high-CFM compact compressor for LGWP A1 low pressure refrigerant <u>M. Akei</u> , <u>V. Sishtla</u> , <u>S. MacBain</u> UTC CCS, Carrier Corporation, US
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18:15 CONFERENCE DINNER – sponsored by PTG Holroyd Machine Tools & Components
Storckshof, Ostenbergstr. 111, 44227 Dortmund

WEDNESDAY 19th September

CONTACT & LOSS MECHANISMS Room 1.001		SIMULATION & EXPERIMENT I Room 2.008	
08:30	Influence of suction port parameters on integral characteristics of screw-type compressor A. Kotlov Peter the Great St.Petersburg Polytechnic University, RU	08:30	Full 3D numerical analysis of a twin screw compressor by employing open-source software N. Casari ¹ , M. Pinelli ¹ , A. Suman ¹ , A. Kovacevic ² , S. Rane ² , D. Ziviani ³ ¹ University of Ferrara, IT ² City, University of London, GB ³ Purdue University, US
08:55	Identification and analysis of screw compressor mechanical losses S. Abdan ^{1,2} , N. Stosic ¹ , A. Kovacevic ¹ , I. Smith ¹ , P. Deore ² ¹ City, University of London, GB ² Kirloskar Pneumatic Company Ltd, IN	08:55	CFD simulation of a two stage twin screw compressor including leakage flows and comparison with experimental data R. Andres ¹ , J. Hesse ¹ , F. Hetze ¹ ; D. Low ² ¹ CFX Berlin Software GmbH, DE ² Sullair, a Hitachi Group Company, US
09:20	Raman scattering study of micrometer-sized spots of magnetite and hematite formed at 18CrNiMo7-6 screw rotor surfaces due to liquid-free, unsynchronized operation H. Moldenhauer, M. Bayer, J. Debus, A. Nikolov, A. Brümmer TU Dortmund University, DE	09:20	Modeling a dry running twin-screw expander using a coupled thermal-fluid solver with automatic mesh generation D. H. Rowinski ¹ , A. Nikolov ² , A. Brümmer ² ¹ Convergent Science, Inc., US ² TU Dortmund University, DE

09:45 COFFEE BREAK

SYSTEM & MACHINE DESIGN Room 1.001		SIMULATION & EXPERIMENT II Room 2.008	
10:15	A similarity based efficiency model of spindle screw pumps C. Schänzle, T. Corneli, P. F. Pelz TU Darmstadt, DE	10:15	Numerical study on screw machines with large helix angles Y. Lu, A. Kovacevic, M. Read City, University of London, GB
10:40	Model tests on the control behaviour of a test air supply system in open or closed-loop operation L. de Buhr ^{1,2} , H.-U. Fleige ¹ , J. Seume ² ¹ Aerzener Maschinenfabrik GmbH, DE ² Leibniz Universität Hannover, DE	10:40	Transient flow analysis of a roots blower: numerical and experimental studies S. Sun ^{1,2} , A. Kovacevic ² , C. Bruecker ² , A. Leto ^{2,3} , G. Singh ² , M. Ghavami ² ¹ Xi'an University of Technology, CN ² City, University of London, GB ³ Džemal Bijedić University of Mostar, BA
11:05	A model for the transient pulsation generation at the discharge of a screw compressor by a shock tube analogy P. X. Huang Hi-Bar MC Tech LLC, US	11:05	Comparison of thermodynamic efficiency between constant, dual and multiple lead rotors for an industrial air screw compressor M. Utri ¹ , A. Brümmer ¹ , J. Hauser ² ¹ TU Dortmund University, DE ² Compression Technologies and Services, Ingersoll Rand, DE

11:30 LUNCH BREAK & LABORATORY TOURS

VACUUM Room 1.001		SIMULATION (EU MOTOR Project) Room 2.008	
14:00	Analytical and numerical prediction of the flow and performance in a claw vacuum pump J. F. Willie Gardner Denver Schopfheim GmbH, DE	14:00	Spline-based parameterization techniques for twin-screw machine geometries J. P. Hinz, M. Möller, C. Vuik Delft University of Technology, NL
14:25	Limits of one dimensional modeling of rarefied Couette Poiseuille clearance flow in vacuum pumps C. Huck, A. Brümmer TU Dortmund University, DE	14:25	Isogeometric simulation of thermal expansion for twin screw compressors A. Shamanskiy, B. Simeon TU Kaiserslautern, DE
14:50	Optimisation of screw spindle vacuum pumps with variable rotor pitch regarding load-lock operation T. Jünemann, A. Brümmer TU Dortmund University, DE	14:50	Isogeometric analysis framework for the numerical simulation of rotary screw machines. I. General concept and early applications M. Möller, J. Hinz Delft University of Technology, NL
15:15	Study on the performance prediction of dry twin screw vacuum pump J. Tuo, B. Guo, R. Wu, X. Chen Xi'an Jiaotong University, CN	15:15	Fluid flow through housing clearances of dry running screw machines using dimensionless numbers M. Utri, S. Höckenkamp, A. Brümmer TU Dortmund University, DE

CLOSING SESSION
ROOM H.001

15:45	Closing remarks A. Brümmer, general conference chair TU Dortmund University, DE
16:00	End of the conference

PROGRAMME COMMITTEE

Andreas Brümmer (general conference chair), TU Dortmund University, DE

Thomas Dreifert, Leybold GmbH, DE

Hans-Ulrich Fleige, Aerzener Maschinenfabrik GmbH, DE

Eckhard Groll, Purdue University, US

Markus Helpertz, K.H. Brinkmann GmbH & Co. KG, DE

Knut Kauder (retired), TU Dortmund University, DE

Ahmed Kovacevic, City, University of London, GB

Johann Lenz, KÖTTER Consulting Engineers, DE

Laurenz Rinder (retired), TU Wien, AT

Jack Sauls (retired), Trane, US

REGISTRATION & FEES

Visit the conference web page www.icsm.tu-dortmund.de and register via **ConfTool** for the International Conference on Screw Machines 2018 in Dortmund. If you have any questions regarding the registration process, please do not hesitate to contact us.

The conference fee including all events is **650 €** (VAT not included).

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