



 International Conference on  
**SCREW MACHINES 2022**  
7-8 September DORTMUND, GERMANY

## PROGRAMME

The International Conference on Screw Machines 2022 features presentations of research and technical papers on all kind of screw machines. This year's event will cover:

- » Design
- » Operation
- » Contact & loss mechanisms
- » Energy efficiency
- » Simulation
- » Novel applications

Learn about the latest developments and connect with scientists, manufacturers, service providers, and users from the screw machine community.

For registration, further information on the event, and past conference papers please visit:

**WWW.ICSMDORTMUND.DE**



## CONFERENCE VENUE

TU Dortmund University  
Seminar Building I  
Friedrich-Wöhler-Weg 6  
44227 Dortmund, Germany

## GENERAL CHAIR

Andreas Brümmer  
TU Dortmund University  
Chair of Fluidics  
icsm.ft.mb@tu-dortmund.de

## WEDNESDAY 7 September 2022

09:00

CONFERENCE REGISTRATION

### OPENING SESSION

Room H.001

#### 10:00 Welcome address

M. Bayer, president TU Dortmund University, M. Rabe, representative for the Faculty of Mechanical Engineering & head of Department IT in Production and Logistics; A. Brümmer, general chair & head of Chair of Fluidics  
TU Dortmund University, DE

#### 10:30 Hydrogen as multivalent energy carrier – also for mobility?

T. von Unwerth, head of Department of Advanced Powertrains  
Chemnitz University of Technology, DE

#### 11:20 Improving vapor compression system efficiency through advanced vapor compression technologies

E. A. Groll, head of Mechanical Engineering  
Purdue University, US

12:10

LUNCH BREAK

### NEW DESIGNS

Room 1.001

#### 13:30 Design and analysis of conical rotary compressor

Y. Lu et al.  
Vert Rotors, UK

### GAP FLOWS I

Room 2.008

#### 13:30 Laser-optical shear-flow analysis across the annular gap of a simplified displacement compressor model

R. Leister<sup>1</sup>, A. Brümmer<sup>2</sup> and J. Kriegseis<sup>1</sup>  
<sup>1</sup> Karlsruhe Institute of Technology (KIT), DE  
<sup>2</sup> TU Dortmund University, DE

#### 14:00 Systematic engineering design approach for improvement of oil-free twin-screw compressors

T. Plantegenet<sup>1</sup> et al.<sup>1,2</sup>  
<sup>1</sup> City, University of London, UK  
<sup>2</sup> Howden Compressors, UK

#### 14:00 One-dimensional calculation approach for gaseous clearance flows

T. Jünemann<sup>1</sup> and A. Brümmer<sup>2</sup>  
<sup>1</sup> Flowserve Dortmund GmbH & Co. KG, DE  
<sup>2</sup> TU Dortmund University, DE

14:30

COFFEE BREAK & LABORATORY TOURS

### ROTOR PROFILE AND CONTACT

Room 1.001

#### 16:30 Numerical investigation of contact loads of unsynchronized, dry-running screw machines

D. Aurich and A. Brümmer  
TU Dortmund University, DE

### GAP FLOWS II

Room 2.008

#### 16:30 Investigation of radial gap size change under load and the impact on performance for a twin screw compressor using numerical simulation

R. Andres, J. Hesse and A. Spille  
CFX Berlin Software GmbH, DE

#### 17:00 Contribution of modern rotor profiles to energy efficiency of screw compressors

S. Patil<sup>1,2</sup> et al.<sup>1,2</sup>  
<sup>1</sup> City, University of London, UK  
<sup>2</sup> Kirloskar Pneumatic Company Limited, IN

#### 17:00 Analysis of the flow through the blowhole of twin-screw machines with different rotor profiles using dimensionless numbers

M. Heselmann and A. Brümmer  
TU Dortmund University, DE

18:15

CONFERENCE DINNER – sponsored by PTG Holroyd Machine Tools & Components  
Storckshof, Ostenbergstr. 111, 44227 Dortmund

## THURSDAY 8 September 2022

SIMULATION & EXPERIMENT I Room 1.001		SCREW PUMPS Room 2.008	
08:30 Design parameter study to extend the capacity range of dry twin screw compressors  J.-G. A. Persson <sup>1,2</sup> <sup>1</sup> JGP Teknikkonsult, SE <sup>2</sup> KTH-Royal Institute of Technology, SE		08:30 Simulating the dynamic behavior of a triple screw pump without CFD  S. Kosmann <sup>1</sup> et al. <sup>1,2</sup> <sup>1</sup> Leistritz Pumpen GmbH, DE <sup>2</sup> Siemens Industry Software GmbH, DE	
09:00 Investigation of hydraulic losses in twin-screw machines  M. Heselmann, H. Vasuthevan and A. Brümmer TU Dortmund University, DE		09:00 Experimental investigations and 3D simulations by the overset grid method on twin-screw machines in both pump and turbine mode  A. H. Moghaddam <sup>1</sup> et al. <sup>1,2,3</sup> <sup>1</sup> Ruhr University Bochum, DE <sup>2</sup> Klaus Union GmbH & Co. KG, DE <sup>3</sup> ITT Bornemann GmbH, DE	
09:30 Validation of inhomogeneous chamber states in rotary positive displacement vacuum pumps  H. Pleskun, T. Jüemann and A. Brümmer TU Dortmund University, DE		09:30 Rheological modelling of viscoelastic fluid in a generic gap of screw pump  S. Mehrnia et al. Technische Universität Darmstadt, DE	
10:00 COFFEE BREAK			
SIMULATION & EXERIMENT II Room 1.001		PULSATIONS & NVH Room 2.008	
10:30 Conjugate heat transfer analysis of a twin-screw compressor with 4-6 configuration and internal cooling channels  E. A. Groll <sup>1</sup> et al. <sup>1,2</sup> <sup>1</sup> Purdue University, US <sup>2</sup> Ingersoll Rand, US		10:30 Pulsating flow velocity profile measurement at an acoustically reflecting and non-reflecting open pipe end using Laser Doppler Anemometry (LDA)  F. Nal and A. Brümmer TU Dortmund University, DE	
11:00 Thermodynamic simulation and experimental investigation of an oil-free twin-screw expander  M. Grieb and A. Brümmer TU Dortmund University, DE		11:00 Use of CFD to optimize the design of a shunt pulsation trap (SPT) used for noise and vibration mitigation in oil free screw compressors  J. Willie <sup>1</sup> et al. <sup>1,2</sup> <sup>1</sup> CVS Engineering GmbH, DE <sup>2</sup> Hi-Bar Blowers, Inc., US	
11:30 Transient chamber filling in rotary positive displacement vacuum pumps  H. Pleskun and A. Brümmer TU Dortmund University, DE		11:30 A novel screw compressor with a shunt enhanced compression and pulsation trap (SECAPT)  J. Willie <sup>1</sup> , P. X. Huang <sup>2</sup> and S. W. Yonkers <sup>3</sup> <sup>1</sup> CVS Engineering GmbH, DE <sup>2</sup> Hi-Bar MC Tech LLC, US <sup>3</sup> Hi-Bar Blowers, Inc., US	
12:00 LUNCH BREAK			
SCIENCE UPDATE (presentation only) Room 1.001		SIMULATION & EXPERIMENT III Room 2.008	
13:30 CERES – industrial consortium for Compressors and Expanders in futuRe Energy Systems  A. Kovacevic, City, University of London, UK  Impact of surface structures on rarefied clearance flows  H. Pleskun, TU Dortmund University, DE		13:30 A two-phase approach for simulation of water-flooded twin-screw machines validated for expander applications  A. Nikolov and A. Brümmer TU Dortmund University, DE	
Updates on development of internally geared screw machines  M. Read, City, University of London, UK  Experiments with see-through screw oil-injected compressor  U. Dämgen, Boge Kompressoren, DE		14:00 On performance optimisation for oil-injected screw compressors using different evolutionary algorithms  S. Patil <sup>1,2</sup> et al. <sup>1,2</sup> <sup>1</sup> City, University of London, UK <sup>2</sup> Kirloskar Pneumatic Company Limited, IN	
Challenges in measuring operational clearances in screw machines – project SECRET  T. Tam, City, University of London, UK  Thermodynamic modeling of conical R718 screw spindle compressors with liquid injection  T. Mösch, Technische Universität Dresden		14:30 Experimental and numerical analyses of the thermodynamic and mechanical losses of an oil-injected and economized 4/6 twin-screw compressor  E. A. Groll et al. Purdue University, US	
		15:00 Experimental research on influence of interstage oil injection in a dual-motor-driven two-stage screw air compressor  X. Liao et al. Xi'an Jiaotong University, CN	
CLOSING SESSION ROOM H.001			
15:30 Closing remarks  A. Brümmer, general chair & head of Chair of Fluidics TU Dortmund University, DE			
16:00 End of the conference			

## PROGRAMME COMMITTEE

**Andreas Brümmer** (general chair), TU Dortmund University, DE

**Thomas Dreifert**, Leybold GmbH, DE

**Hans-Ulrich Fleige**, Aerzener Maschinenfabrik GmbH, DE

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## REGISTRATION & FEES

Visit the conference web page [www.icsm.tu-dortmund.de](http://www.icsm.tu-dortmund.de) and register via **ConfTool** for the International Conference on Screw Machines 2022 in Dortmund. If you have any questions regarding the registration process, please do not hesitate to contact us.

The conference fee including all events is **650 €** (VAT not included, discounts available).

## CONTACT

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